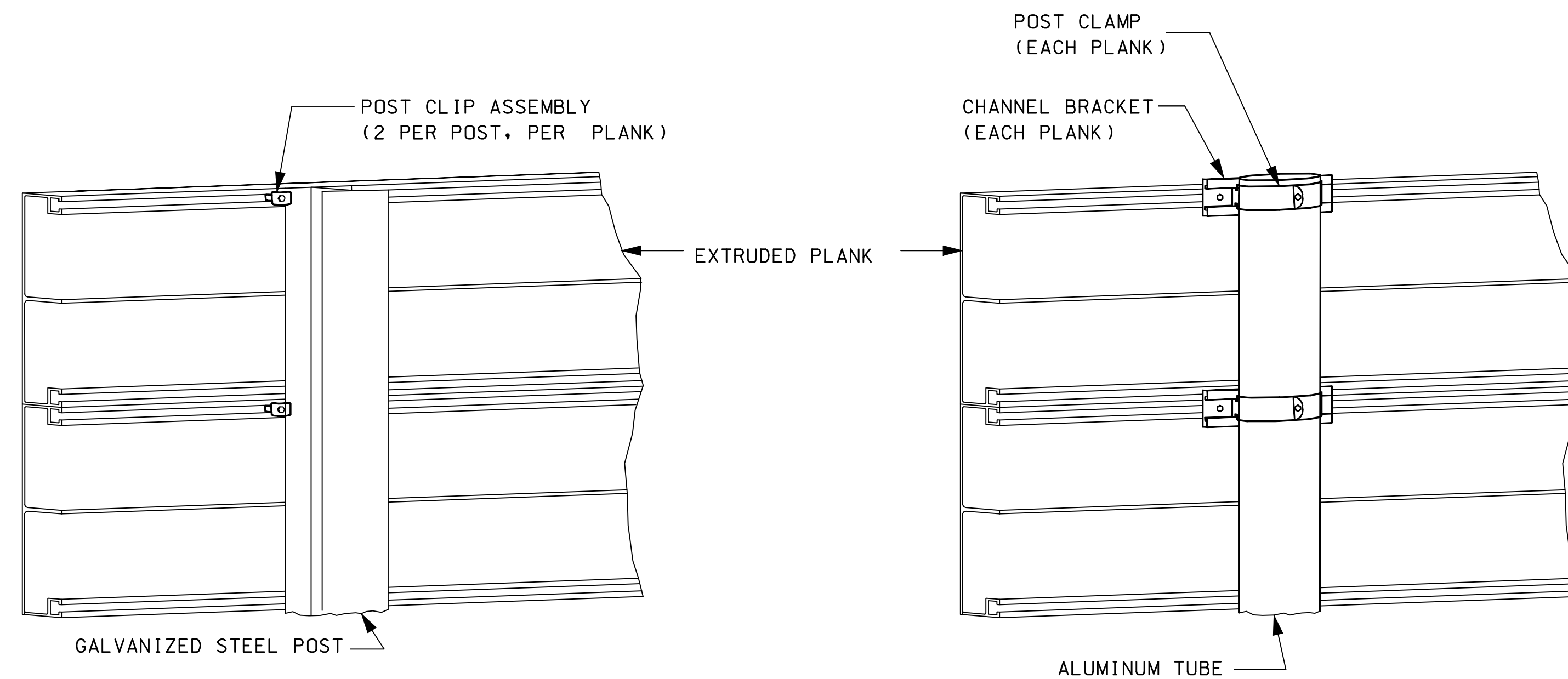


*ATTACHMENT OF AUXILIARY PANELS
AND SERVICE SYMBOL PANELS (BACK VIEW)*

1. AUXILIARY PANELS SHALL BE MOUNTED TO THE RIGHT SIDE OF THE MAIN SIGN FOR RIGHT-HAND EXIT RAMPS, OR TO THE LEFT FOR LEFT-HAND EXIT RAMPS. SUPPORTS SHALL EXTEND TO THE TOP OF THE AUXILIARY PANEL AND SHALL OVERLAP THE MAIN SIGN BY A MINIMUM OF 3 FULL PLANKS AS SHOWN.
2. SERVICE SYMBOL PANELS, WHEN NOT ON A SEPARATE SIGN, SHALL BE MOUNTED IMMEDIATELY BELOW THE MAIN SIGN AND CENTERED LATERALLY WITHIN THE WIDTH OF THE SIGN. SUPPORTS SHALL OVERLAP THE MAIN SIGN BY A MINIMUM OF 2 FULL PLANKS AS SHOWN.
3. POST CLIP ASSEMBLIES SHALL BE INSTALLED ON BOTH SIDES OF EACH AUXILIARY PANEL SUPPORT AND SERVICE SYMBOL SUPPORT AT EACH PLANK, AS WELL AS EACH END OF BOTH SUPPORTS.



GENERAL NOTES

1. GAP BETWEEN ANY TWO ASSEMBLED PLANK SECTIONS SHALL NOT EXCEED 3/32".
2. ALLOWABLE LATERAL BOW SHALL NOT EXCEED $\pm 1/16"$.
3. ALL PLANK SECTIONS SHALL BE ONE PIECE FOR THE ENTIRE WIDTH OF SIGN SPECIFIED, AND SHALL NOT EXCEED $\pm 1/8"$ FROM THE LENGTH & WIDTH SPECIFIED.
4. ALL PLANK SECTIONS SHALL BE 12" WIDE UNLESS OTHERWISE SPECIFIED.
5. SIGNS 8' AND GREATER IN WIDTH SHALL BE MOUNTED ON STEEL BEAM.

PLANK MOUNTED ON STEEL BEAM

1. POST CLIP ASSEMBLIES SHALL BE INSTALLED ON BOTH SIDES OF EACH POST AT EACH PLANK AS WELL AS AT THE TOP AND BOTTOM OF THE SIGN.
2. STEEL BEAM SHALL BE FLUSH WITH TOP OF SIGN AND SHALL NOT EXTEND ONTO AUXILIARY PANELS.
3. STEEL BEAMS SHALL NOT BE USED AS AUXILIARY PANEL SUPPORTS.

PLANK MOUNTED ON TUBING

1. POST CLAMP ASSEMBLIES SHALL BE INSTALLED AT EACH PLANK, AS WELL AS AT THE TOP AND BOTTOM OF THE SIGN.
2. TUBING SHALL NOT BE USED AS AUXILIARY PANEL SUPPORTS.

SIGNING STANDARD

ALUMINUM PLANK DETAILS